

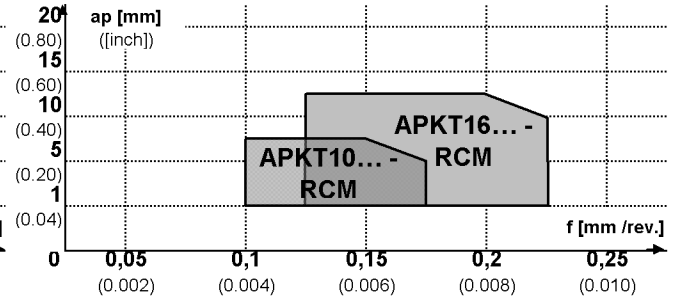
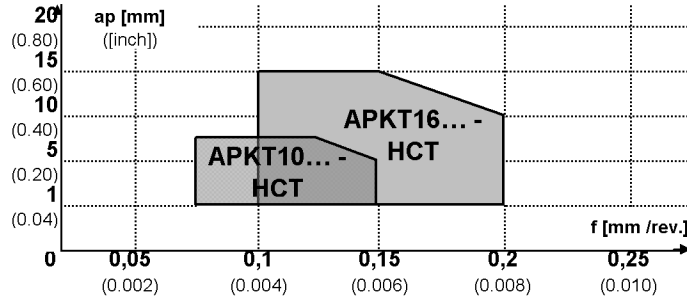
MILLING TECHNICAL GUIDE OVERVIEW IN CAST IRON OPERATION



Grade

CAST IRON	Range	5	10	15	20	25	30	35	40	45	50
	Uncoated		HFK 121		HFK 201						
CVD		HCK 152			HCP 202						
Vc	m/min	170-290			100-250						

Chipbreakers



Technical guide

IMPORTANT:

The information you will find is based on our actual knowledge and experience. Seen the influence of some parameters by using our products, the user is not dispensed from making previous tests or verifications. No legal responsibility may be associated with the characteristics or recommendations of a product for a case of application. The user has, under his own responsibility, to respect all valid rights, laws and guidelines by using our products.