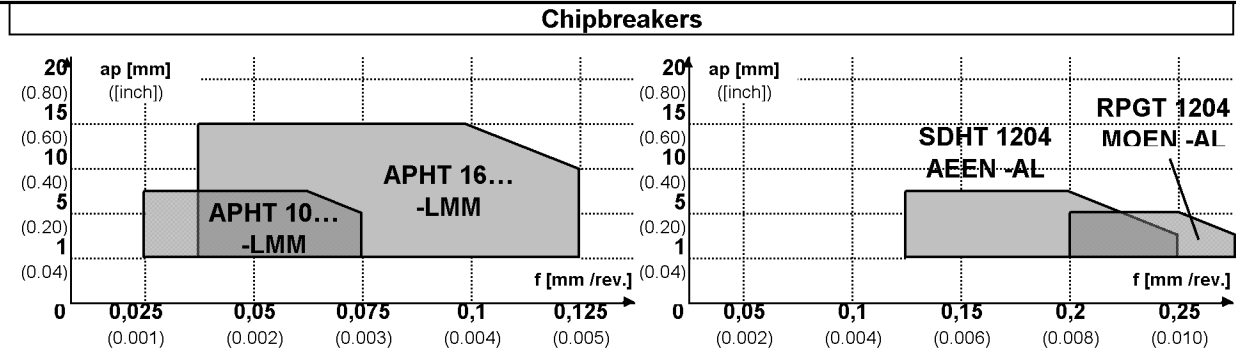


MILLING TECHNICAL GUIDE OVERVIEW IN NON FERROUS OPERATION



Technical guide

Grade											
NON FERROUS	Range	5	10	15	20	25	30	35	40	45	50
	Uncoated	HFK 121		HFK 201							
Vc	m/min	170-290			100-250						



IMPORTANT:

The information you will find is based on our actual knowledge and experience. Seen the influence of some parameters by using our products, the user is not dispensed from making previous tests or verifications. No legal responsibility may be associated with the characteristics or recommendations of a product for a case of application. The user has, under his own responsibility, to respect all valid rights, laws and guidelines by using our products.