

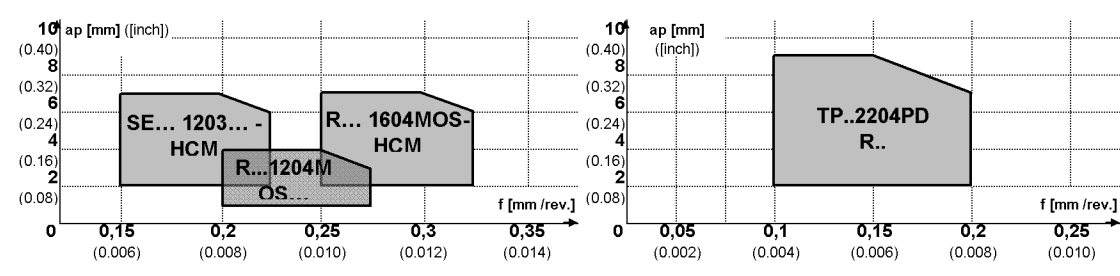
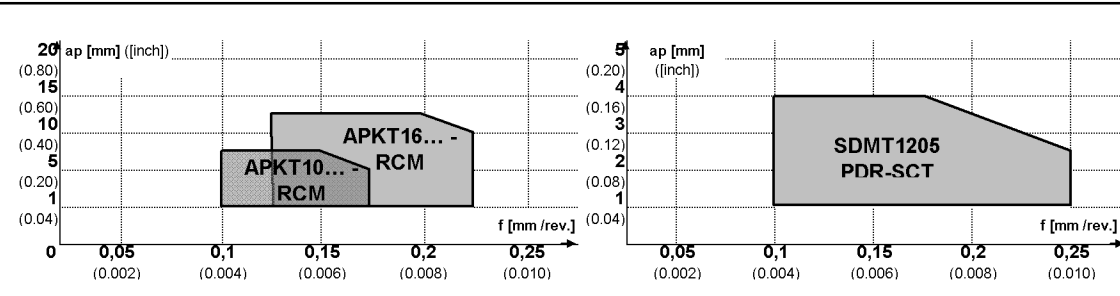
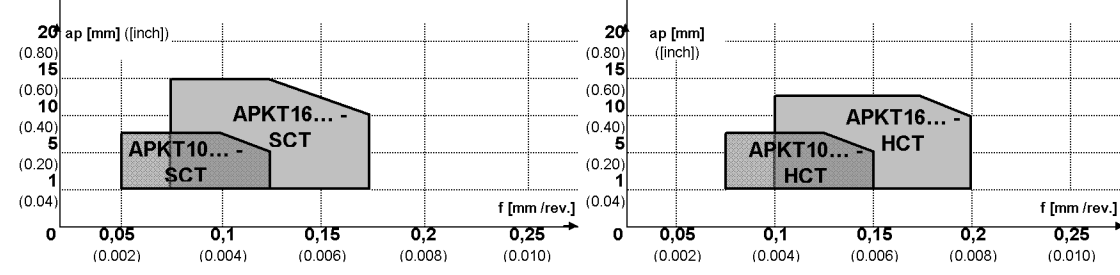
MILLING TECHNICAL GUIDE OVERVIEW IN STEEL OPERATION



Technical guide

		Grade										
		Range	5	10	15	20	25	30	35	40	45	50
STEEL	Uncoated											
	CVD							HCP 202		HWP 302		
	PVD							HCP 252	CP3002			
								HPP 202				
								HPP 252				
									HPP 302			
									HPP 352			
									HPP 402			
Vc	m/min					150 - 250		120 - 220				

Chipbreakers



IMPORTANT:

The information you will find is based on our actual knowledge and experience. Seen the influence of some parameters by using our products, the user is not dispensed from making previous tests or verifications. No legal responsibility may be associated with the characteristics or recommendations of a product for a case of application. The user has, under his own responsibility, to respect all valid rights, laws and guidelines by using our products.