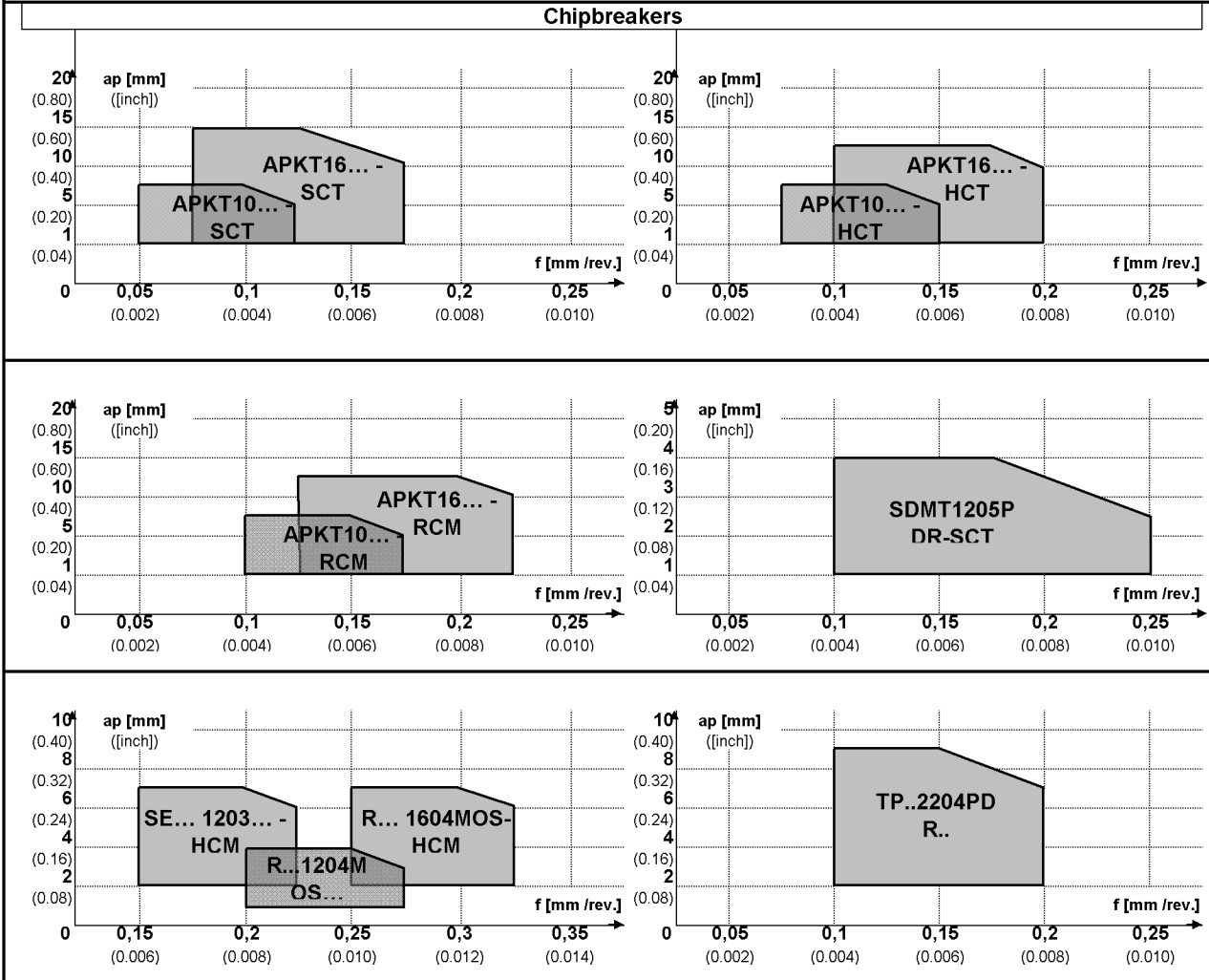


MILLING TECHNICAL GUIDE OVERVIEW IN STAINLESS STEEL OPERATION



Technical guide

		Grade										
		Range	5	10	15	20	25	30	35	40	45	50
STAINLESS STEEL	Uncoated		HWM 102		HWP 302							
	CVD		HCP 302					HCP 252				
	PVD					HPP 252		HPP 302		HPP 352		
								HPP 402		HPP 202		
Vc	m/min		150-250			120-220						



IMPORTANT:

The information you will find is based on our actual knowledge and experience. Seen the influence of some parameters by using our products, the user is not dispensed from making previous tests or verifications. No legal responsibility may be associated with the characteristics or recommendations of a product for a case of application. The user has, under his own responsibility, to respect all valid rights, laws and guidelines by using our products.