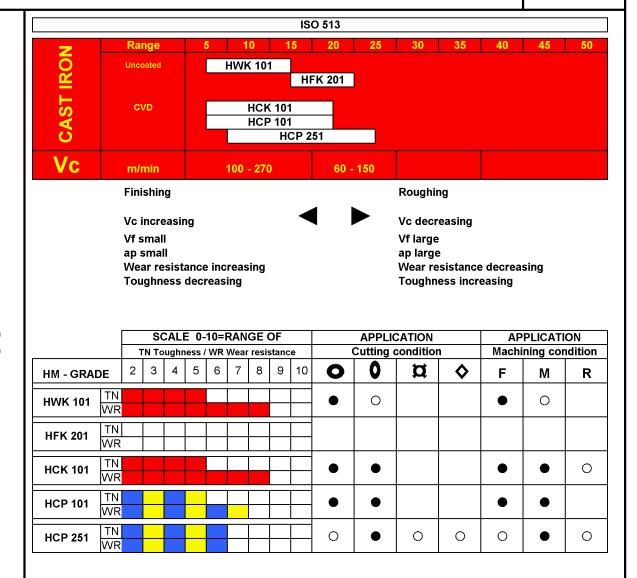
TECHNICAL GUIDE

TURNING GRADE OVERVIEW IN CAST IRON OPERATION





Cutting conditions		Machining conditions		Recommendation
0	Excellent; continious cutting with continious thicknes of chips	F	Finishing	● Ideal
0	Good; continious cutting with different thickness of chips	М	Medium machining	O Stil recommended
\$	Fair; lichty interrupted cutting Difficult; heavy interrupted cutting	R	Roughing	Not recommended